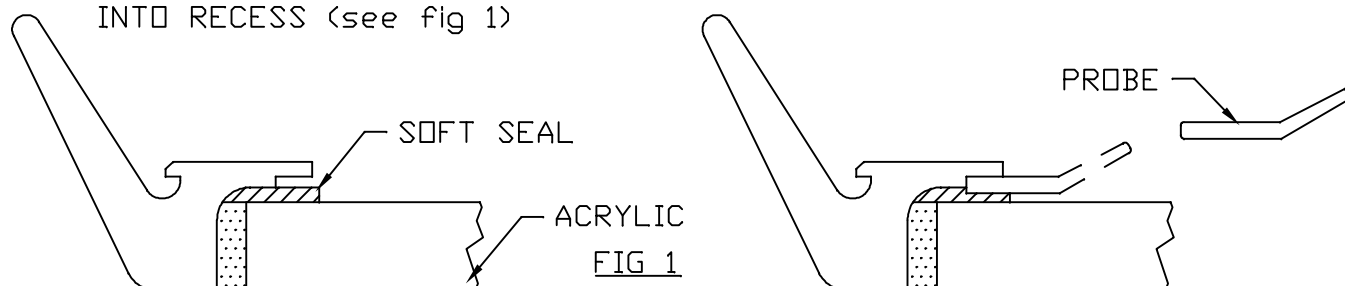


INSTRUCTIONS FOR REPLACING ROLLSTOP & OCEAN HATCH SEAL

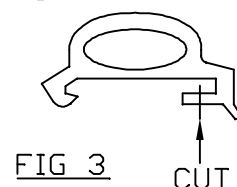
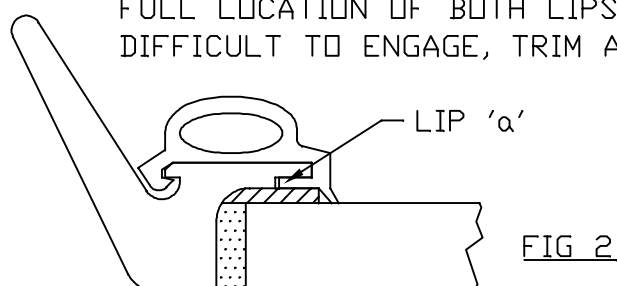
LEWMAR WILL SUPPLY A LENGTH OF RUBBER - PREPARED AND GLUED
METHOD OF REPLACEMENT:-

(a) REMOVE ORIGINAL SEAL

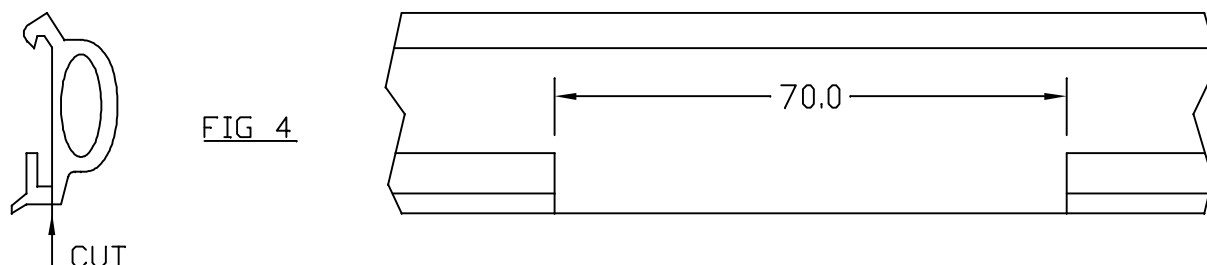
(b) USING A FLAT ENDED PROBE, PUSH SEALING RUBBER (SOFT) BACK INTO RECESS (see fig 1)



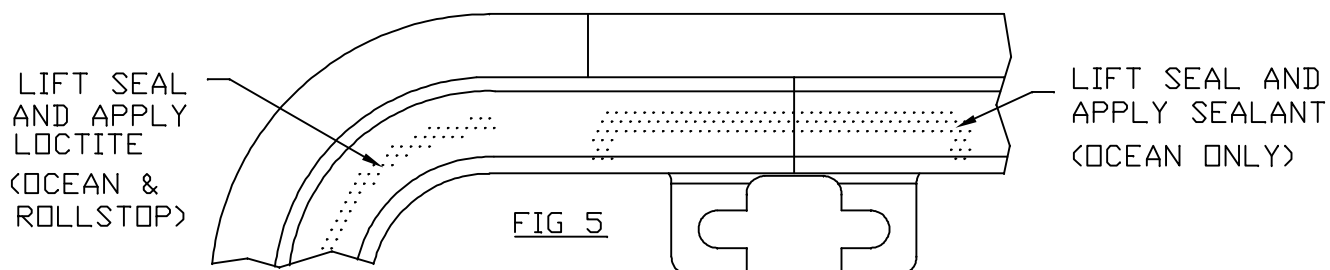
(c) FEED REPLACEMENT RUBBER ONTO THE ALLOY EXTRUSION, ENSURE FULL LOCATION OF BOTH LIPS (see fig 2) NOTE: IF LIP 'α' IS DIFFICULT TO ENGAGE, TRIM AS SHOWN IN (fig 3)



(d) OCEAN HATCHES REQUIRE THE SEAL TO BE CUT LOCALLY AROUND THE LEVER LUGS AS SHOWN IN (fig 4)



(e) LIFT THE SEAL AND APPLY A BEAD OF SILICON SEALANT TO THE FRAME AROUND THE LEVER LUG AS SHOWN IN (fig 5)



(f) LIFT SEAL AT CORNERS AND APPLY A BEAD OF LOCTITE TO FRAME (fig 5)

NOTES: ENSURE THAT THE SEAL IS FREE FROM PUCKERING.
SEAL JOINT TO BE LOCATED AROUND HINGE AREA ON ROLLSTOP HATCHES.
SEAL JOINT TO BE LOCATED APPROX HALF WAY DOWN EDGE ADJACENT TO HINGE'S ON OCEAN HATCHES.