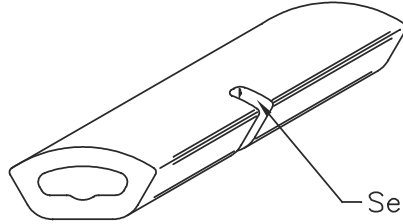


LEWMAR

B5539-2



Seal vent hole

KIT No.	HATCH	HATCH OVERALL SIZE REF.
360580999	SIZE 00	281 x 281
360583999	SIZE 10	330 x 330
360604999	SIZE 18	ROUND DIA 490
360584999	SIZE 20	417 x 272
360603999	SIZE 22	ROUND DIA 588
360595999	SIZE 30	527 x 397
360595999	SIZE 31	397 x 527 (SIDE HINGE)
360596999	SIZE 35	585 x 455
360597999	SIZE 40	491 x 491
360593999	SIZE 44	512 x 512
360598999	SIZE 45	577 x 491
360599999	SIZE 50	577 x 447
360594999	SIZE 54	577 x 462
360600999	SIZE 60	577 x 577
360601999	SIZE 65	TRAPEZOIDAL 675x559x560
360602999	SIZE 70	697 x 697

FITTING INSTRUCTIONS

Items required for seal replacement:

solvent based Contact adhesive for fixing seal into frame.

- 1 Remove the old seal by starting to lift the seal in one place and then pull it off all the way around. (a blunt scraper may help at this stage).
- 2 Remove any excessive adhesive remaining in the seal channel, taking care not to damage the frame.
- 3 Apply the contact adhesive sparingly all round the frame channel and firmly press the seal into the frame, ensuring that the seal vent hole is facing the inside of the hatch.
- 4 Check the seal is pushed fully into the frame channel all the way around.

TRIMLINE & COASTLINE SPARE PARTS

SEAL KITS

ISSUE

1.4

DATE

21.4.98