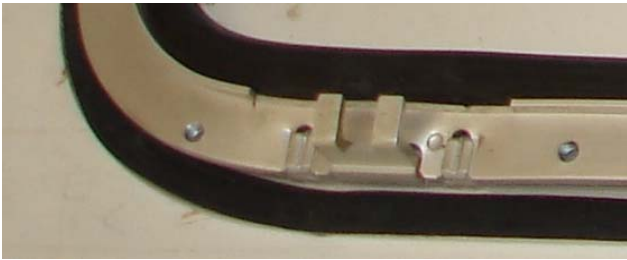


NEW STANDARD PORTLIGHT

LENS REPLACEMENT ON PRE-2000 PORTLIGHTS

From its introduction in 1997 to June 2000 the (New) Standard Portlight was made with hinges and handle catches fixed to the frame with a pressing / staking process.



Handle catch fitted with pressed / staking process



Hinge of type fitted with pressed / staking process

In June 2000 the portlight was changed to use screwed on hinges and handle catches that are user serviceable. The hinges and handle catches sometimes have packers under them to control the seal compression.



Handle catch fitted with screw



Hinge of type fitted with screw