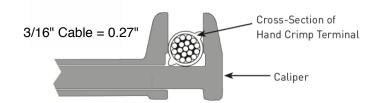


## Lifeline Hand Crimp Tool Instructions

## \*\*\* PLEASE READ, VERY IMPORTANT INSTRUCTIONS\*\*\*

You will need the following items for installation:

- 1) Lifeline hand crimp tool supplied in kit
- 2) Cable cutter supplied in kit
- 3) 1/2"open end wrench or socket wrench
- 4) Sharp knife or cable stripper
- 5) Marking pen or pencil
- 6) Cables supplied in your lifeline kit



- 1) Adjust all turnbuckles or pelican hooks to 1/3 of stud into turnbuckle or pelican hook leaving 2/3 extended for future adjustment to allow for stretch.
- 2) If you chose a kit with vinyl coated wire, strip coating back 1-13/16" to expose wire, figure D.
- 3) Insert terminal into die (marked 3/16") as shown in figure A. Tighten clamping screws to grip terminal firmly.
- 4) Insert wire into terminal, tighten clamping screws alternately making sure the vinyl cover (if present) stays tight against terminal.
- 5) Tighten screws alternately until die blocks are fully closed and no space can be seen between them (Do not over tighten).
- 6) Loosen screws until terminal can be repositioned for the next crimp.
- 7) Position terminal as shown in figure B and repeat steps 5 and 6 until a total of five crimps have been completed. Terminal should appear as shown in figure C.
- 8) Repeat steps 2 through 7.

**NOTE:** THESE TERMINALS SHOULD NOT BE USED FOR STANDING RIGGING OR OTHER HIGH LOAD APPLICATIONS.

