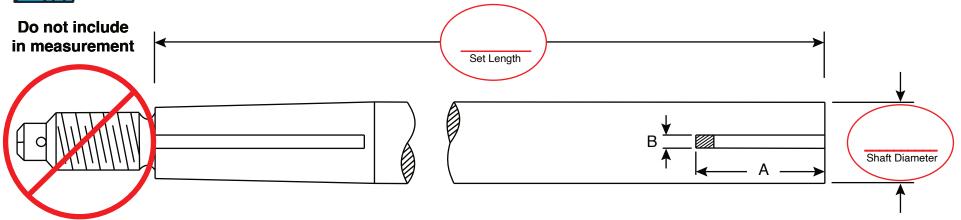


## Prop Shaft Measurement Drawing



## Measurement Instructions for Boats Without a Shaft:

Measure from aft face of transmission coupler to aft end of cutlass bearing (in strut or stern tube depending on boat model) =

Base Dimension (BD)

For 1" shafts: Set Length = BD - 1/4" (for coupler\*) + 1" (for recommended ABYC clearance) +2-3/4" (for shaft taper)

For 1-1/4" shafts: Set Length = BD - 1/4" (for coupler\*) + 1-1/4" (for recommended ABYC clearance) +3-1/2" (for shaft taper)

\* for Yanmar couplers use 1/2" (1/4" is only for Universal / Westerbeke couplers)

## For Shafts Ordered Without a Coupler:

Do not machine keyway in engine end of shaft.

	Length "A"	Key Size "B"
Machine std keyway for 1" shaft:	2-1/2"	1/4" x 1/4"
Machine keyway for 1-1/4" shaft:		5/16" x 5/16"
Machine non-std keyway:		

 Boat Model: \_\_\_\_\_\_\_ Year: \_\_\_\_\_\_ Hull #: \_\_\_\_\_\_
 Transmission make: \_\_\_\_\_\_

 Engine Make: \_\_\_\_\_\_
 Engine Model: \_\_\_\_\_\_
 Coupler diameter:

## Note: Prop shafts are made using the *set length*, NOT the overall length.

This is a special order item; your order cannot be cancelled or returned once your order is accepted, so please choose and measure carefully. Complete your order by agreeing to these terms and signing at right.

,		certify that the set length,
	printed name	

shaft diameter, and keyway dimensions of the prop shaft as shown in the drawing above are correct.

X		Date	
	signature		